



Harmonised Product Standard

EN 14351-1:2006+A2:2016

Declaration of Performance

Type of construction product:
Facade windows and Casement doors

VELFAC EDGE

DOP nr.:
EDGE20260201

The performance of the Facade windows and Casement doors in the product line VELFAC EDGE are in conformity with the performances declared on the following pages.

This Declaration of Performance is issued under the sole responsibility of DOVISTA A/S.

System of assessment and verification of constancy of performance of the construction product:
(AVCP) System 3

Intended use:
For domestic and commercial

Manufacturer:
DOVISTA A/S

Bygholm Søpark 21D, 8700 Horsens, Denmark

Notified Bodies (Test institute):
NB 1235 - Technological Institute, Denmark
NB 0402 - RISE RESEARCH INSTITUTES, Sweden

Windows and Doors containing Electrical and Electronic Equipment are in conformity with RoHS (Directive 2011/65/EU of the European Parliament and of the Council of 8 June 2011 on the Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment) as amended by Directive 2015/863/EU.

Date:

Signed on behalf of DOVISTA A/S

02 februar 2026

Horsens

Allan Lindhard Jørgensen
CEO, DOVISTA A/S

| Opening function | 4.2 Resistance to windload | 4.5 Water tightness | 4.6 Dangerous substances | 4.8 Load bearing capacity of safety devices | 4.11 Acoustic performance | 4.12 * Thermal transmittance coefficient | 4.13 * Radiation properties | 4.14 Air permeability |
|--|----------------------------------|------------------------|--------------------------------|---|---------------------------------|---|-----------------------------------|--------------------------|
| CDO Casement door, outward opening, 1-leaf | | | | | | | | |
| Declared value | Class C4 (1600 Pa) | Class 9A (600 Pa) | None | (350N/60s), Optional | NPD | 1,33 (W/m2K) | Gg 0,64 / LTg 0,82 | Class 4 (±600 Pa) |
| Classification standard | EN 12210:2016 | EN 12208:2016 | - | - | - | - | - | EN 12207:2016 |
| Test standard | EN 12211:2016 | EN 1027:2016 | - | EN 14609:2003 | - | EN ISO 10077-2: 2003/2012 | - | EN 1026:2016 |
| Notified body | NB 1235 | NB 1235 | - | NB 1235 | - | NB 1235 | - | NB 1235 |
| Test report | DTI/244210-3/2024-Apr. | DTI/244210-3/2024-Apr. | - | DTI/202289-03/2024-Feb. | - | 0108/655681, 2015-07-16 | 0108/655681, 2015-07-16 | DTI/244210-3/2024-Apr. |
| Tested size (mm), WxH | 1077 x 2400 | 1077 x 2400 | - | 1077 x 2469 | - | 1230 x 1480 | - | 1077 x 2400 |
| CDO-2 Casement door, outward opening, 2-leaf | | | | | | | | |
| Declared value | NPD | NPD | None | NPD | NPD | NPD | NPD | NPD |
| Classification standard | - | - | - | - | - | - | - | - |
| Test standard | - | - | - | - | - | EN ISO 10077-2: 2003/2012 | - | - |
| Notified body | - | - | - | - | - | NB 1235 | - | - |
| Test report | - | - | - | - | - | 0108/655681, 2015-07-16 | 0108/655681, 2015-07-16 | - |
| Tested size (mm), WxH | - | - | - | - | - | 2500 x 2180 | - | - |
| FC Fixed casement | | | | | | | | |
| Declared value | Class C4 (1600 Pa) | Class 9A (600 Pa) | None | N/A | ** | 1,33 (W/m2K) | Gg 0,64 / LTg 0,82 | Class 4 (±600 Pa) |
| Classification standard | EN 12210:2016 | EN 12208:2016 | - | - | - | - | - | EN 12207:2016 |
| Test standard | EN 12211:2016 | EN 1027:2016 | - | - | SS-EN ISO 10140-1:2021/2:2021 | EN ISO 10077-2: 2003/2012 | - | EN 1026:2016 |
| Notified body | NB 1235 | NB 1235 | - | - | NB 0402 | NB 1235 | - | NB 1235 |
| Test report | DTI/244210-5/2024-Apr. | DTI/244210-5/2024-Apr. | - | - | ** | 0108/655681, 2015-07-16 | 0108/655681, 2015-07-16 | DTI/244210-5/2024-Apr. |
| Tested size (mm), WxH | 2800 x 1700 | 2800 x 1700 | - | - | 1230 x 1480 | 1230 x 1480 | - | 2800 x 1700 |

*Thermal transmission coefficient (4.12) and radiation properties (4.13) of a specific product is provided in quotations and order confirmations in accordance with EN 14351-1:2006+A1:2016.

** Declared values see sheet "4.11, Acoustic performance"

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| Opening function | 4.2 Resistance to windload | 4.5 Water tightness | 4.6 Dangerous substances | 4.8 Load bearing capacity of safety devices | 4.11 Acoustic performance | 4.12 * Thermal transmittance coefficient | 4.13 * Radiation properties | 4.14 Air permeability |
|-------------------------------------|----------------------------------|------------------------|--------------------------------|---|---------------------------------|---|-----------------------------------|--------------------------|
| SCD Sliding casement door, 1-leaf | | | | | | | | |
| Declared value | Class C4 (1600 Pa) | Class 7A (300 Pa) | None | N/A | NPD | NPD | NPD | Class 4 (±600 Pa) |
| Classification standard | EN 12210:2016 | EN 12208:2016 | - | - | - | - | - | EN 12207:2016 |
| Test standard | EN 12211:2016 | EN 1027:2016 | - | - | - | - | - | EN 1026:2016 |
| Notified body | NB 1235 | NB 1235 | - | - | - | - | - | NB 1235 |
| Test report | DTI/251936-1/2024-Jul. | DTI/251936-1/2024-Jul. | - | - | - | - | - | DTI/251936-1/2024-Jul. |
| Tested size (mm), WxH | 2700 x 2400 | 2700 x 2400 | - | - | - | - | - | 2700 x 2400 |
| SCD-2 Sliding casement door, 2-leaf | | | | | | | | |
| Declared value | NPD | NPD | None | N/A | NPD | NPD | NPD | NPD |
| Classification standard | - | - | - | - | - | - | - | - |
| Test standard | - | - | - | - | - | - | - | - |
| Notified body | - | - | - | - | - | - | - | - |
| Test report | - | - | - | - | - | - | - | - |
| Tested size (mm), WxH | - | - | - | - | - | - | - | - |
| SGO Side-guided window | | | | | | | | |
| Declared value | Class C4 (1600 Pa) | Class 9A (600 Pa) | None | (350N/60s), Optional | ** | 1,33 (W/m2K) | Gg 0,64 / LTg 0,82 | Class 4 (±600 Pa) |
| Classification standard | EN 12210:2016 | EN 12208:2016 | - | - | - | - | - | EN 12207:2016 |
| Test standard | EN 12211:2016 | EN 1027:2016 | - | EN 14609:2003 | SS-EN ISO 10140-1:2021/2:2021 | EN ISO 10077-2: 2003/2012 | - | EN 1026:2016 |
| Notified body | NB 1235 | NB 1235 | - | NB 1235 | NB 0402 | NB 1235 | - | NB 1235 |
| Test report | DTI/244210-7/2024-Apr. | DTI/244210-7/2024-Apr. | - | DTI/202289-06/2024-Feb. | ** | 0108/655681, 2015-07-16 | 0108/655681, 2015-07-16 | DTI/244210-7/2024-Apr. |
| Tested size (mm), WxH | 950 x 1800 | 950 x 1800 | - | 1430 x 1600 | 1230 x 1480 | 1230 x 1480 | - | 950 x 1800 |

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** Declared values see sheet "4.11, Acoustic performance"

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| Opening function | 4.2 Resistance to windload | 4.5 Water tightness | 4.6 Dangerous substances | 4.8 Load bearing capacity of safety devices | 4.11 Acoustic performance | 4.12 * Thermal transmittance coefficient | 4.13 * Radiation properties | 4.14 Air permeability |
|-------------------------|----------------------------------|-------------------------|--------------------------------|---|---------------------------------|---|-----------------------------------|--------------------------|
| SHO Sidehung window | | | | | | | | |
| Declared value | Class C4 (1600 Pa) | Class 9A (600 Pa) | None | (350N/60s), Optional | ** | 1,33 (W/m2K) | Gg 0,64 / LTg 0,82 | Class 4 (±600 Pa) |
| Classification standard | EN 12210:2016 | EN 12208:2016 | - | - | - | - | - | EN 12207:2016 |
| Test standard | EN 12211:2016 | EN 1027:2016 | - | EN 14609:2003 | SS-EN ISO 10140-1:2021/2:2021 | EN ISO 10077-2: 2003/2012 | - | EN 1026:2016 |
| Notified body | NB 1235 | NB 1235 | - | NB 1235 | NB 0402 | NB 1235 | - | NB 1235 |
| Test report | DTI/244210-8/2024-Apr. | DTI/244210-8/2024-Apr. | - | DTI/202289-06/2024-Feb. | ** | 0108/655681, 2015-07-16 | 0108/655681, 2015-07-16 | DTI/244210-8/2024-Apr. |
| Tested size (mm), WxH | 1000 x 1800 | 1000 x 1800 | - | 1430 x 1600 | 1230 x 1480 | 1230 x 1480 | - | 1000 x 1800 |
| TGO Top-guided window | | | | | | | | |
| Declared value | Class C4 (1600 Pa) | Class 9A (600 Pa) | None | (350N/60s), Optional | ** | 1,33 (W/m2K) | Gg 0,64 / LTg 0,82 | Class 4 (±600 Pa) |
| Classification standard | EN 12210:2016 | EN 12208:2016 | - | - | - | - | - | EN 12207:2016 |
| Test standard | EN 12211:2016 | EN 1027:2016 | - | EN 14609:2003 | SS-EN ISO 10140-1:2021/2:2021 | EN ISO 10077-2: 2003/2012 | - | EN 1026:2016 |
| Notified body | NB 1235 | NB 1235 | - | NB 1235 | NB 0402 | NB 1235 | - | NB 1235 |
| Test report | DTI/202289-18/2024-Feb. | DTI/202289-18/2024-Feb. | - | DTI/202289-06/2024-Feb. | ** | 0108/655681, 2015-07-16 | 0108/655681, 2015-07-16 | DTI/202289-18/2024-Feb. |
| Tested size (mm), WxH | 1800 x 1488 | 1800 x 1488 | - | 1430 x 1600 | 1230 x 1480 | 1230 x 1480 | - | 1800 x 1488 |
| THO Tophung window | | | | | | | | |
| Declared value | Class C4 (1600 Pa) | Class 9A (600 Pa) | None | (350N/60s), Optional | ** | 1,33 (W/m2K) | Gg 0,64 / LTg 0,82 | Class 4 (±600 Pa) |
| Classification standard | EN 12210:2016 | EN 12208:2016 | - | - | - | - | - | EN 12207:2016 |
| Test standard | EN 12211:2016 | EN 1027:2016 | - | EN 14609:2003 | SS-EN ISO 10140-1:2021/2:2021 | EN ISO 10077-2: 2003/2012 | - | EN 1026:2016 |
| Notified body | NB 1235 | NB 1235 | - | NB 1235 | NB 0402 | NB 1235 | - | NB 1235 |
| Test report | DTI/268671-5/2024-Dec. | DTI/268671-5/2024-Dec. | - | DTI/202289-06/2024-Feb. | ** | 0108/655681, 2015-07-16 | 0108/655681, 2015-07-16 | DTI/268671-5/2024-Dec. |
| Tested size (mm), WxH | 1800 x 777 | 1800 x 777 | - | 1430 x 1600 | 1230 x 1480 | 1230 x 1480 | - | 1800 x 777 |

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** Declared values see sheet "4.11, Acoustic performance"

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| Opening function | 4.2 Resistance to windload | 4.5 Water tightness | 4.6 Dangerous substances | 4.8 Load bearing capacity of safety devices | 4.11 Acoustic performance | 4.12 * Thermal transmittance coefficient | 4.13 * Radiation properties | 4.14 Air permeability |
|-------------------------|----------------------------------|------------------------|--------------------------------|---|---------------------------------|---|-----------------------------------|--------------------------|
| THROX | Tophung reversible window | | | | | | | |
| Declared value | Class C4 (1600 Pa) | Class 9A (600 Pa) | None | (350N/60s), Optional | ** | 1,33 (W/m2K) | Gg 0,64 / LTg 0,82 | Class 4 (±600 Pa) |
| Classification standard | EN 12210:2016 | EN 12208:2016 | - | - | - | - | - | EN 12207:2016 |
| Test standard | EN 12211:2016 | EN 1027:2016 | - | EN 14609:2003 | SS-EN ISO 10140-1:2021/2:2021 | EN ISO 10077-2: 2003/2012 | - | EN 1026:2016 |
| Notified body | NB 1235 | NB 1235 | - | NB 1235 | NB 0402 | NB 1235 | - | NB 1235 |
| Test report | DTI/268669-7/2024-Okt. | DTI/244210-6/2024-Apr. | - | DTI/202289-06/2024-Feb. | ** | 0108/655681, 2015-07-16 | 0108/655681, 2015-07-16 | DTI/244210-6/2024-Apr. |
| Tested size (mm), WxH | 1400 x 1600 | 1800 x 1488 | - | 1430 x 1600 | 1230 x 1480 | 1230 x 1480 | - | 1800 x 1488 |

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** Declared values see sheet "4.11, Acoustic performance"

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Declaration Of Performance VELFAC EDGE

** 4.11 Acoustic performance - Rw (C;Ctr)

| Glass / Panels | Test report | Opening window | Internal sash 6mm | Internal sash 10mm |
|---|-----------------|----------------|-------------------|--------------------|
| 4-24-4 Clear/Energi Std WE Grey w. argon | O100282-1259373 | 30 (-1;-5) | - | - |
| 4-22-6,8 Clear/Energy Std Lam Safe WE Grey w. argon | O100282-1259373 | 37 (-2;-6) | - | - |
| 4-20-8,8 Clear/Energy Std Lam Safe Sound WE Grey w. argon | O100282-1259373 | 39 (-2;-6) | - | - |
| 6-18-8,8 Clear/Energy Std Lam Safe Sound WE Grey w. argon | O100282-1259373 | 40 (-2;-6) | - | - |
| 8,8-14-9,5 Laminated Sound Energy/Energy Std Lam Safe WE Grey w. argo | O100282-1259373 | 42 (-2;-6) | - | - |